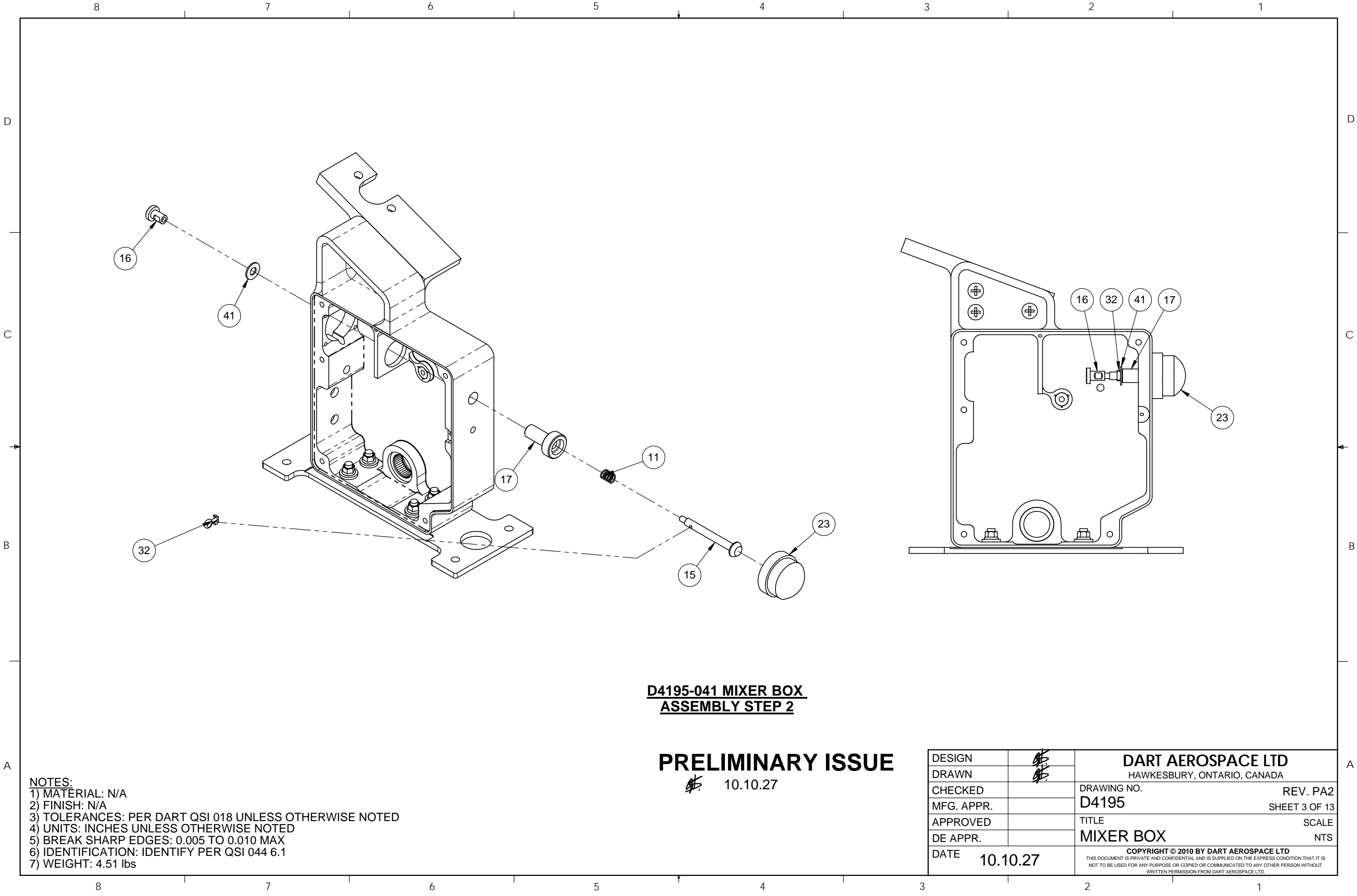
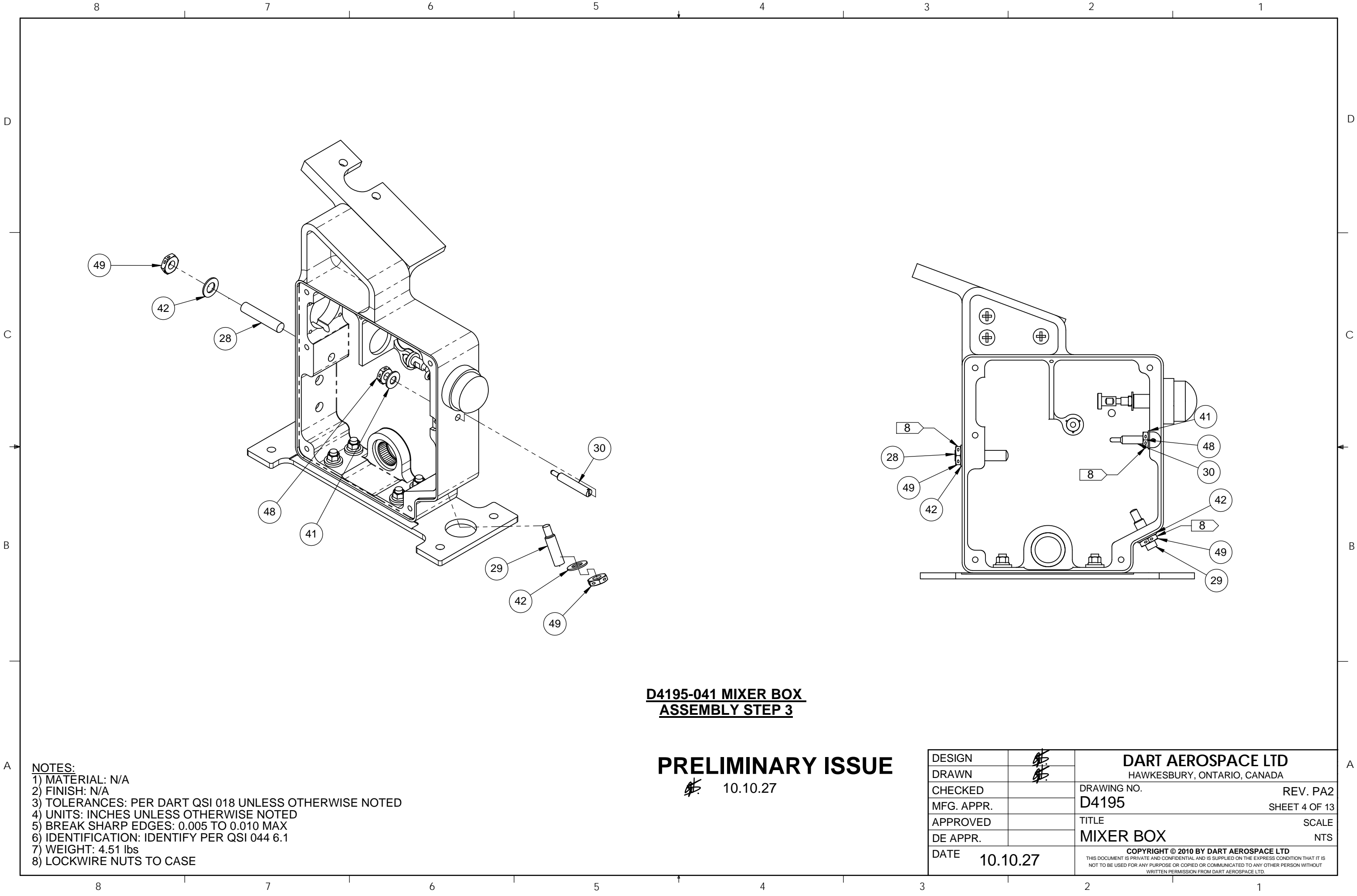


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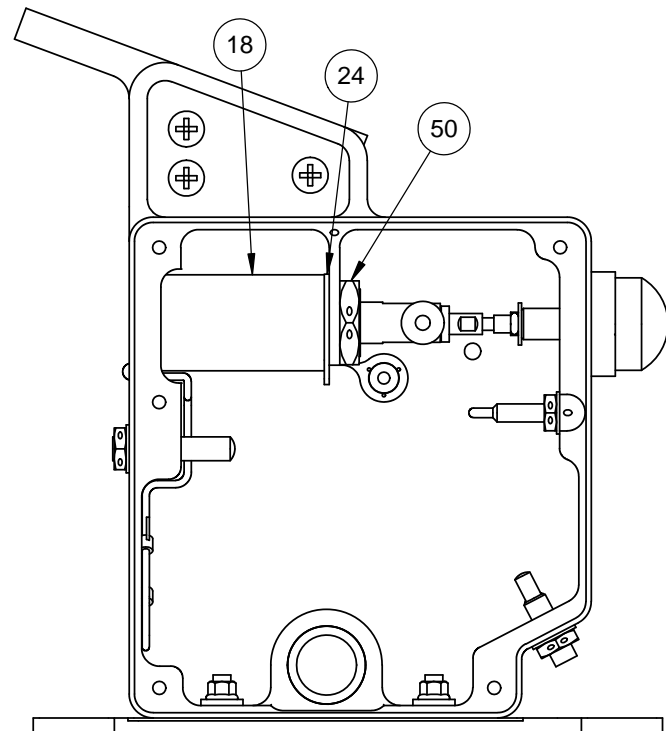
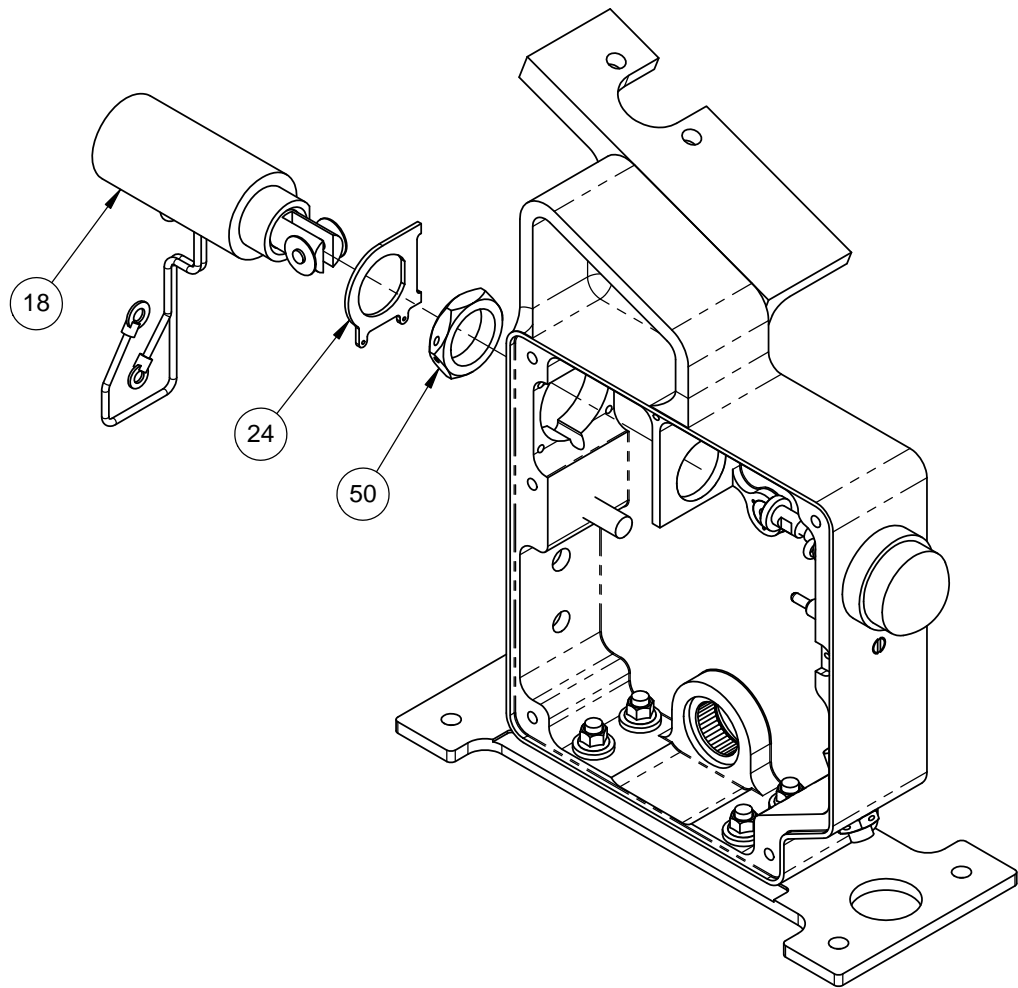
D4195-041 MIXER BOX
ASSEMBLY STEP 3

PRELIMINARY ISSUE

10.10.27

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 4.51 lbs
 - 8) LOCKWIRE NUTS TO CASE

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PA2
MFG. APPR.		D4195	SHEET 4 OF 13
APPROVED		TITLE	SCALE
DE APPR.		MIXER BOX	NTS
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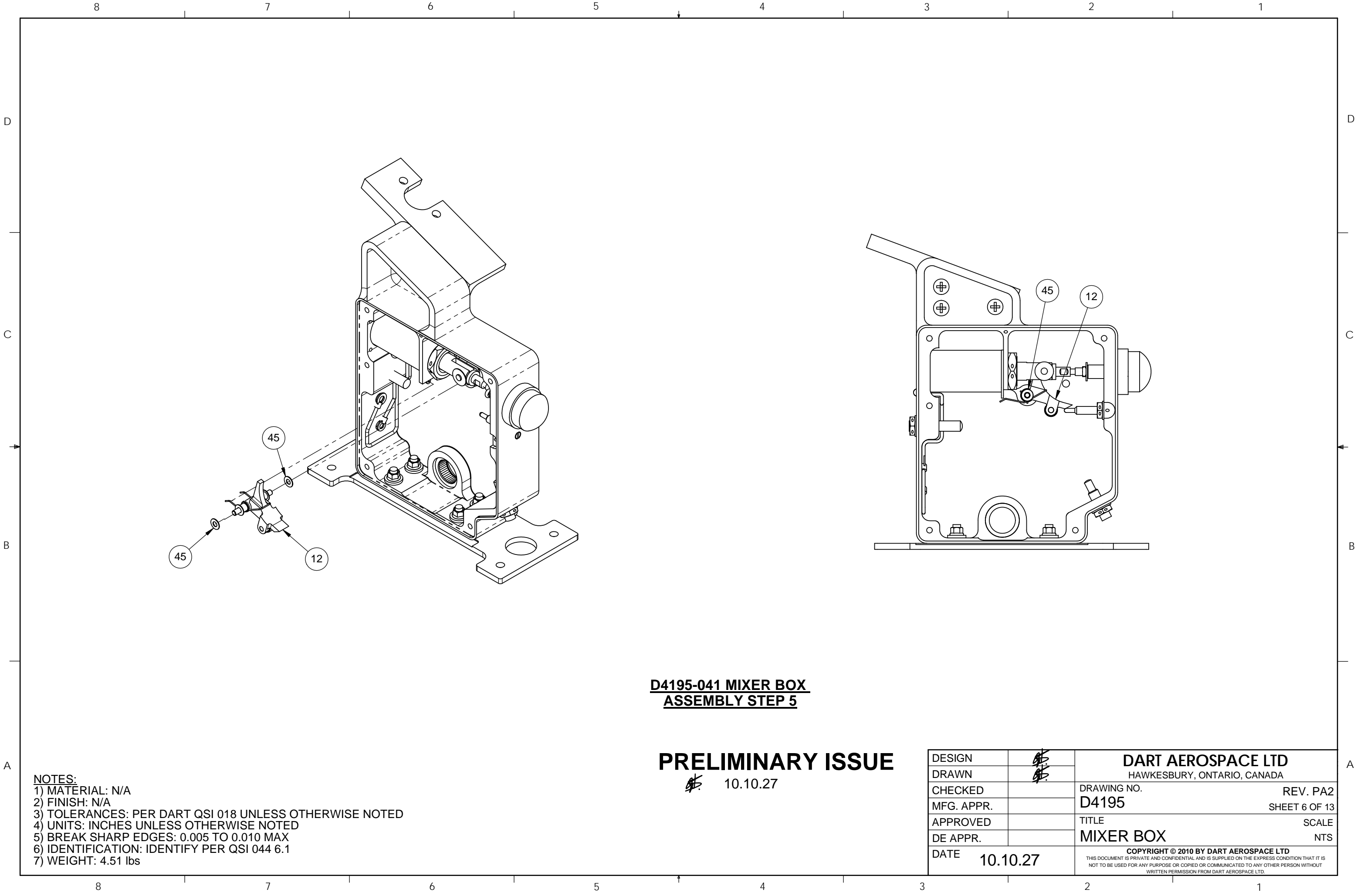
D4195-041 MIXER BOX
ASSEMBLY STEP 4

PRELIMINARY ISSUE

[Signature] 10.10.27

- NOTES:**
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 4.51 lbs

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.		D4195	SHEET 5 OF 13
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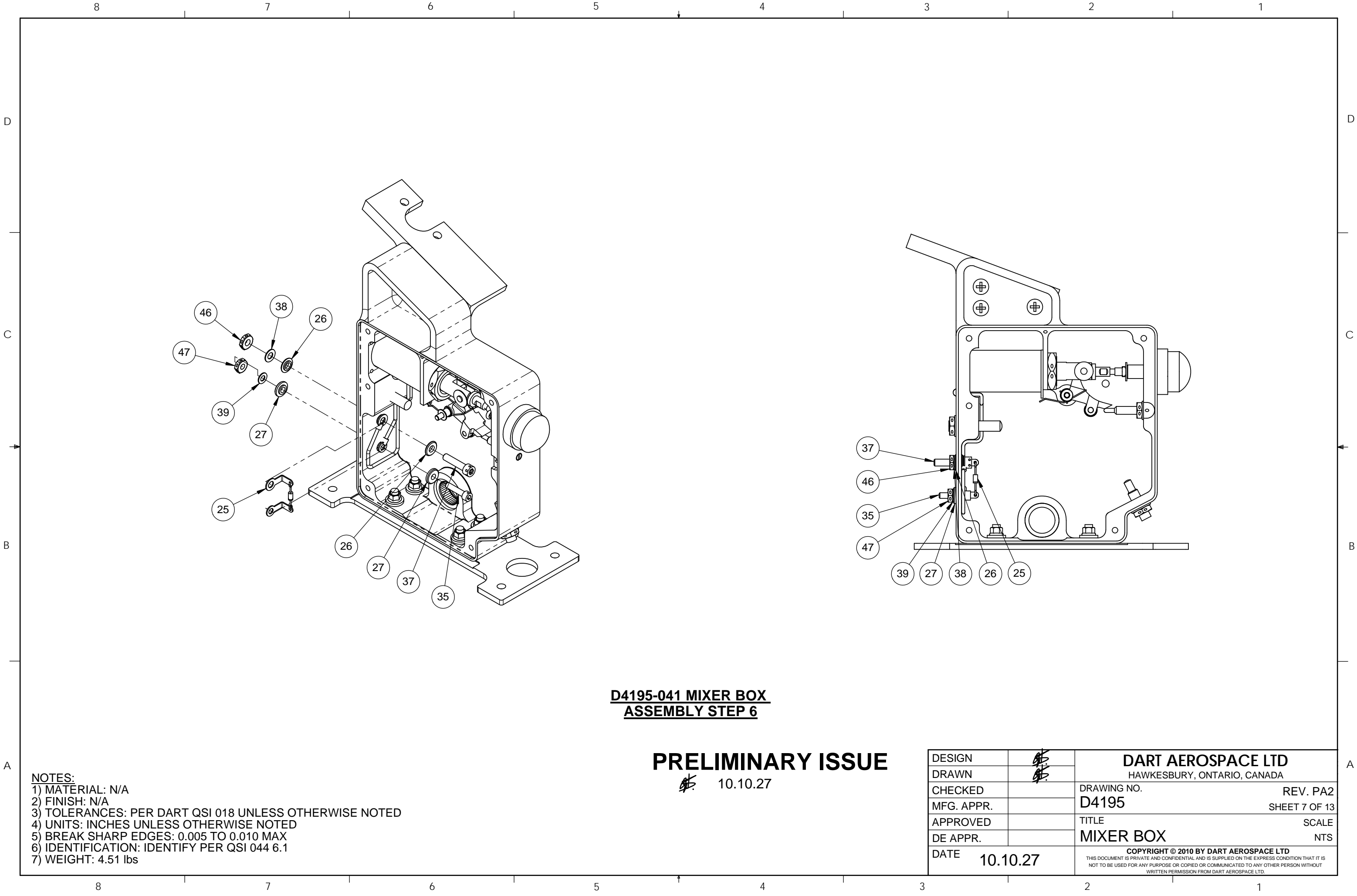
D4195-041 MIXER BOX
ASSEMBLY STEP 5

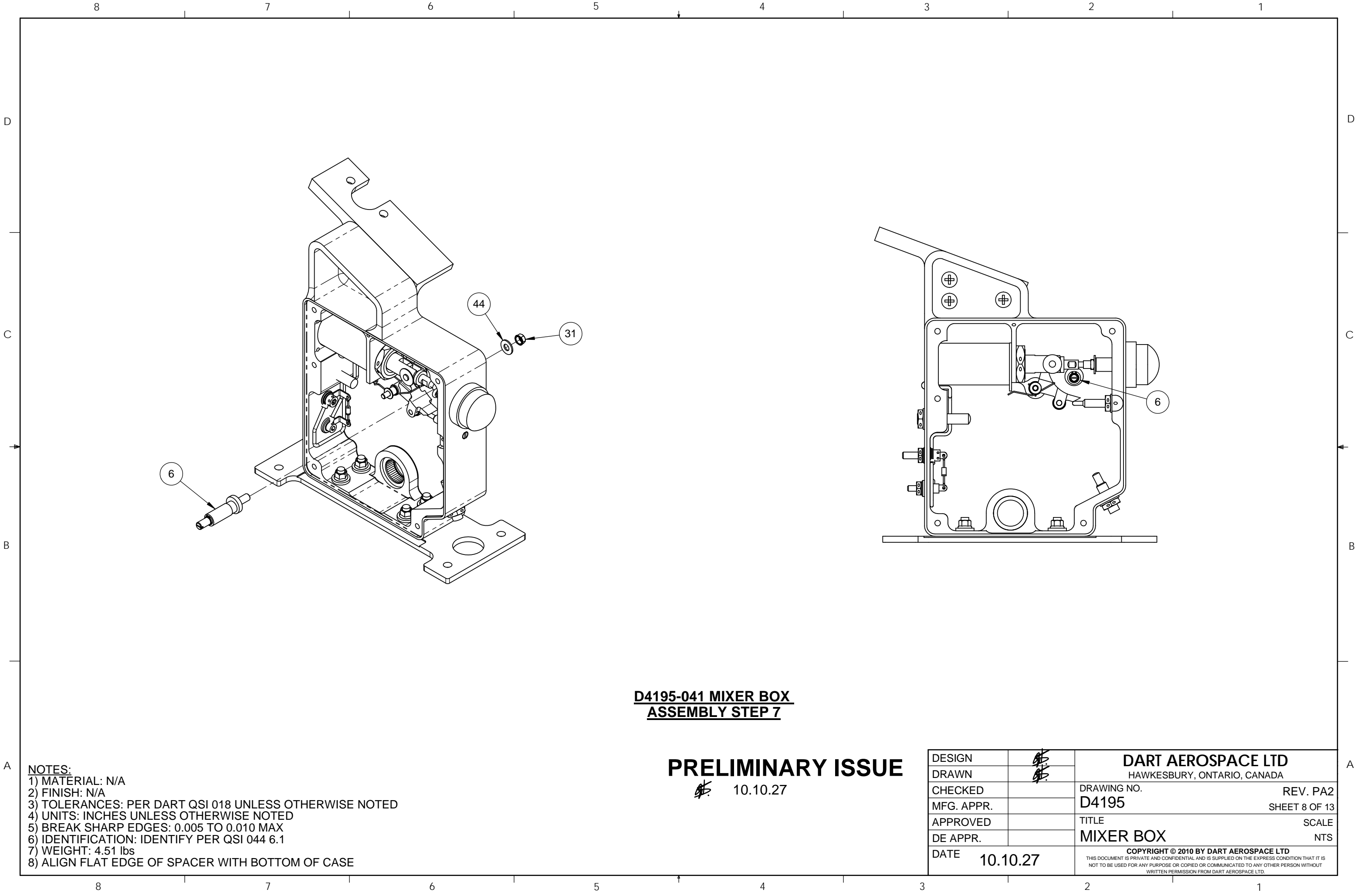
PRELIMINARY ISSUE

[Signature] 10.10.27

- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 4.51 lbs

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>[Signature]</i>		
CHECKED		DRAWING NO. D4195	REV. PA2
MFG. APPR.		SHEET 6 OF 13	
APPROVED		TITLE	SCALE
DE APPR.		MIXER BOX	NTS
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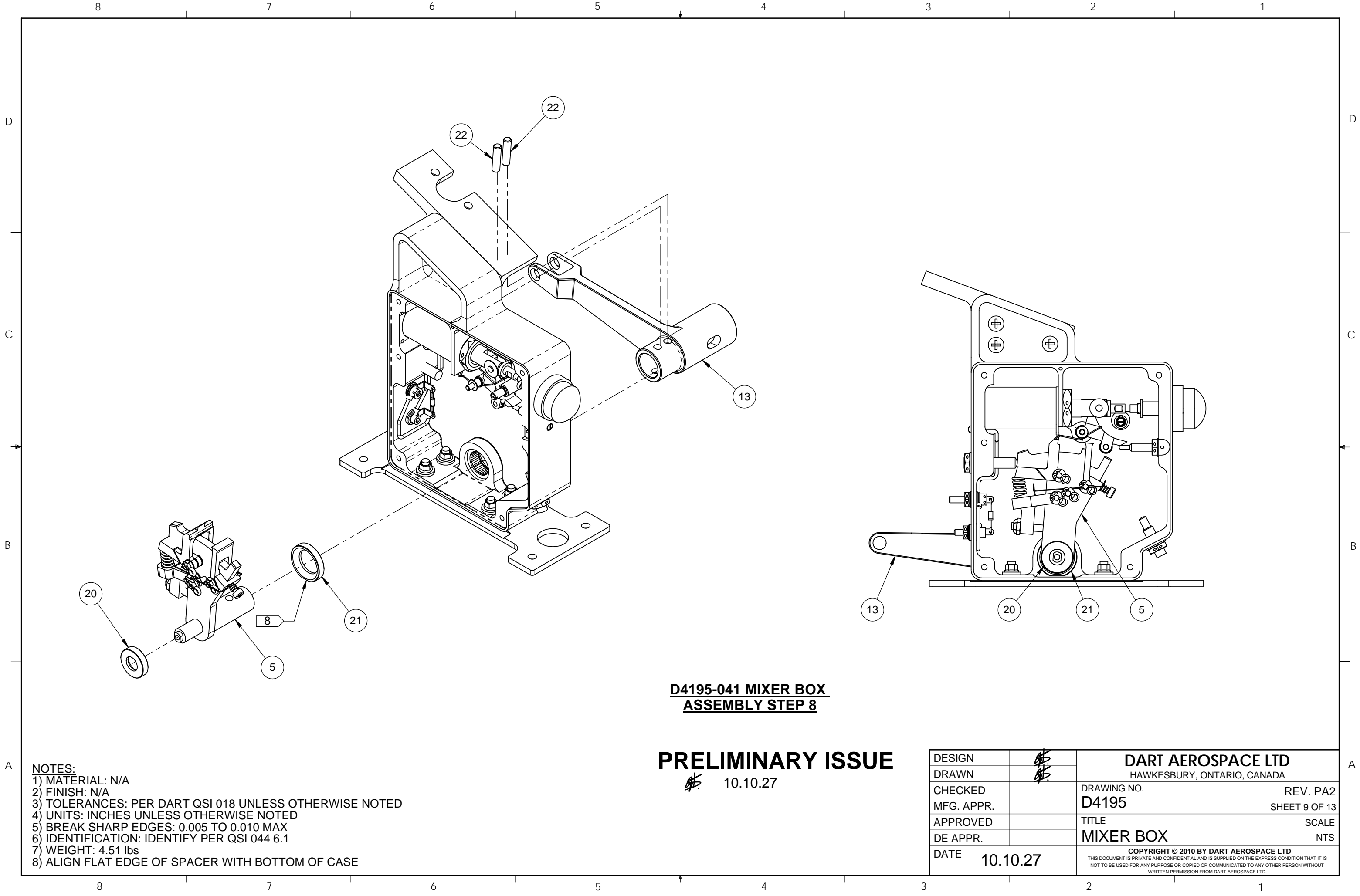
D4195-041 MIXER BOX
ASSEMBLY STEP 7

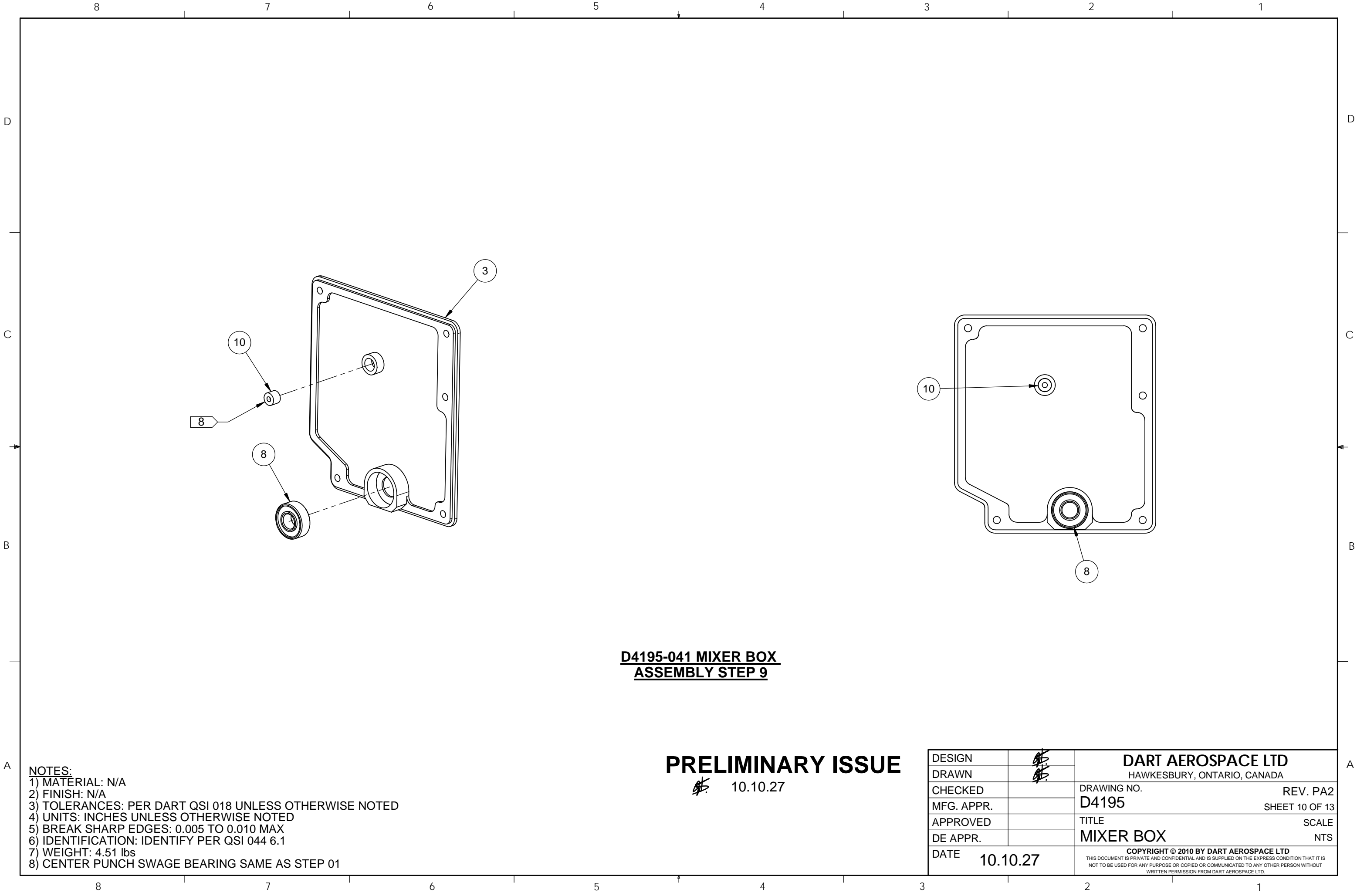
PRELIMINARY ISSUE

10.10.27

- NOTES:**
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 4.51 lbs
8) ALIGN FLAT EDGE OF SPACER WITH BOTTOM OF CASE

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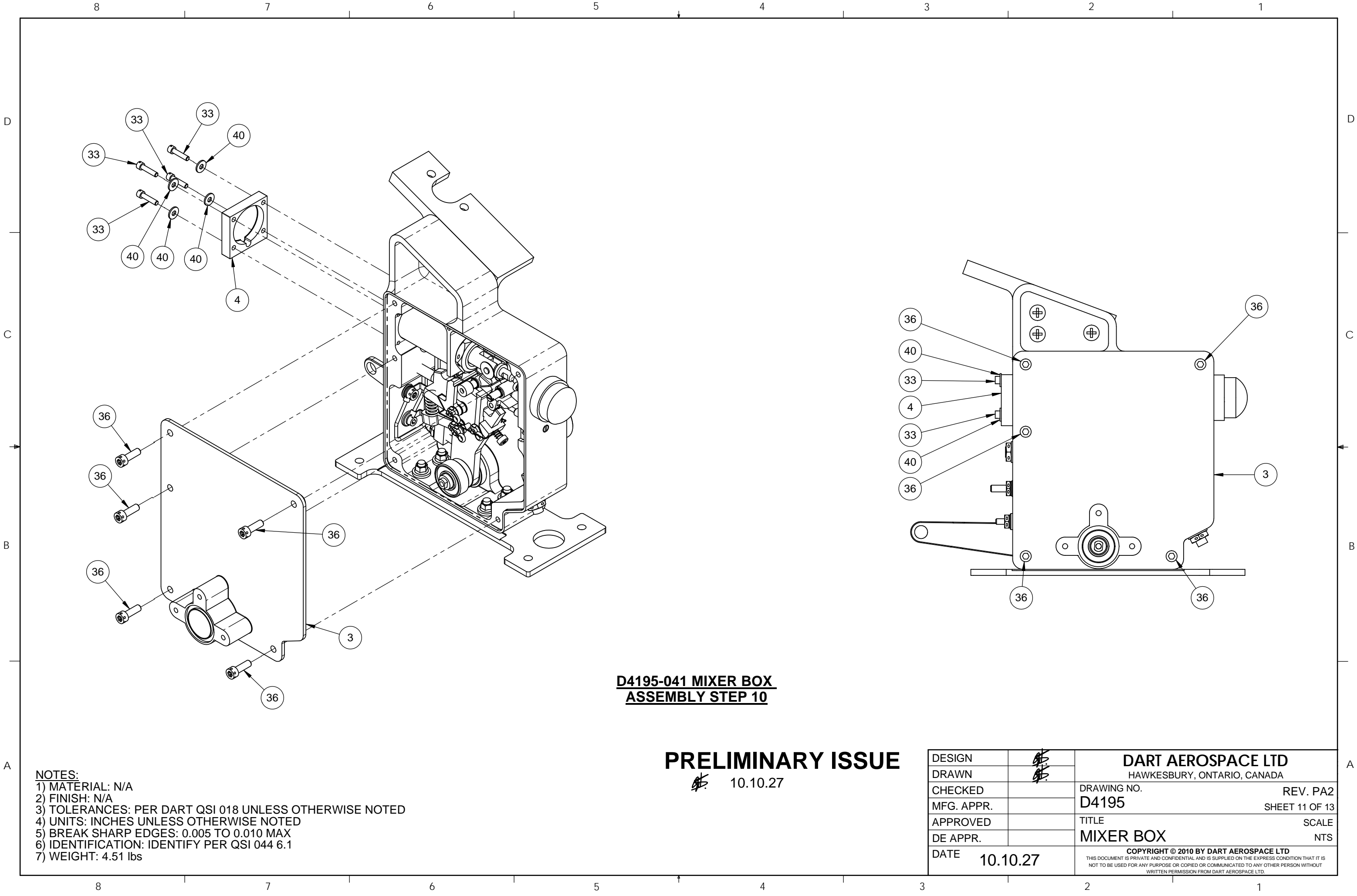
D4195-041 MIXER BOX
ASSEMBLY STEP 9

PRELIMINARY ISSUE

[Signature] 10.10.27

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 4.51 lbs
 - 8) CENTER PUNCH SWAGE BEARING SAME AS STEP 01

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>[Signature]</i>		
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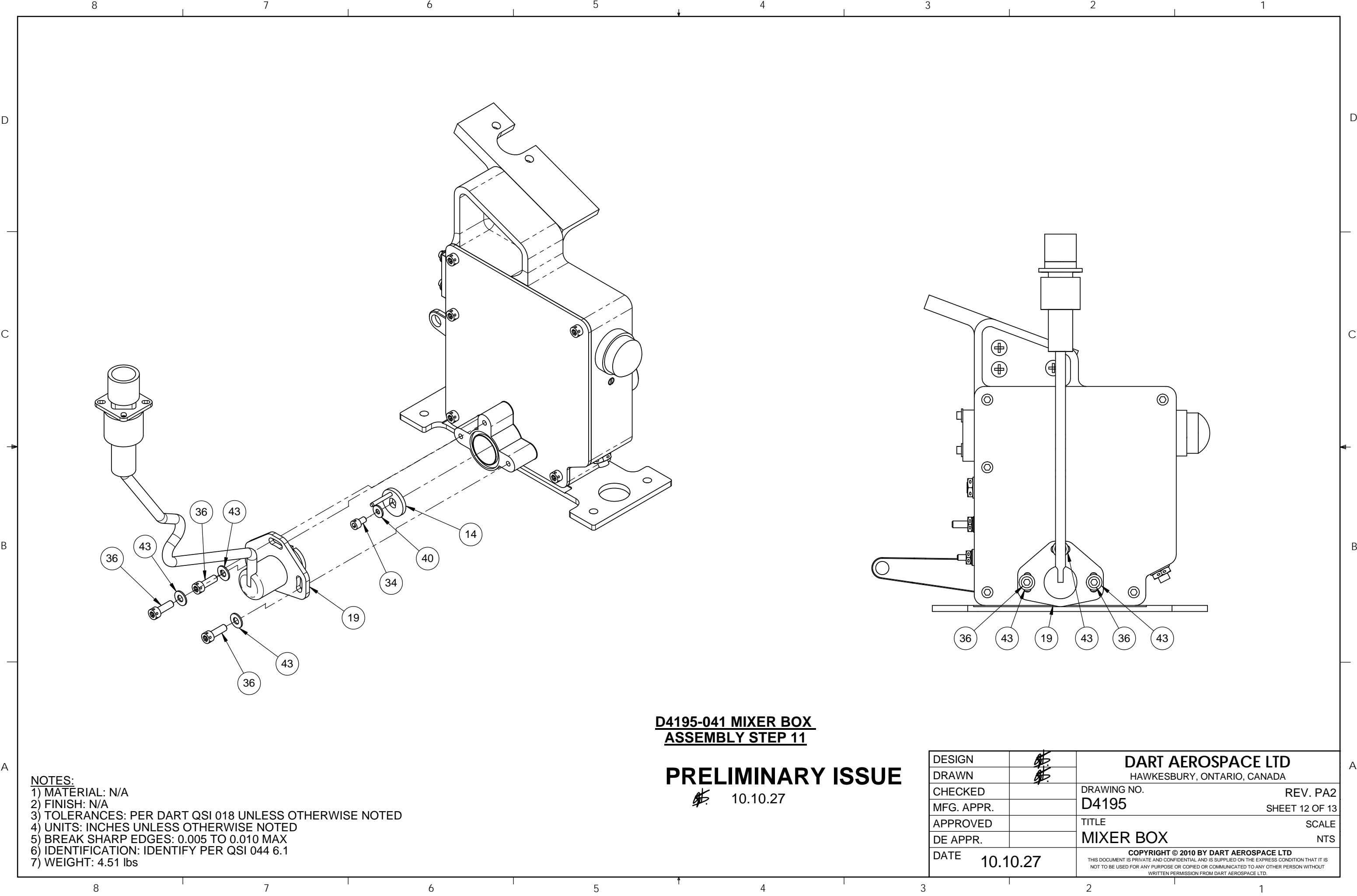
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 4.51 lbs

D4195-041 MIXER BOX
ASSEMBLY STEP 10

PRELIMINARY ISSUE

[Signature] 10.10.27

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APPROVED		TITLE	SCALE
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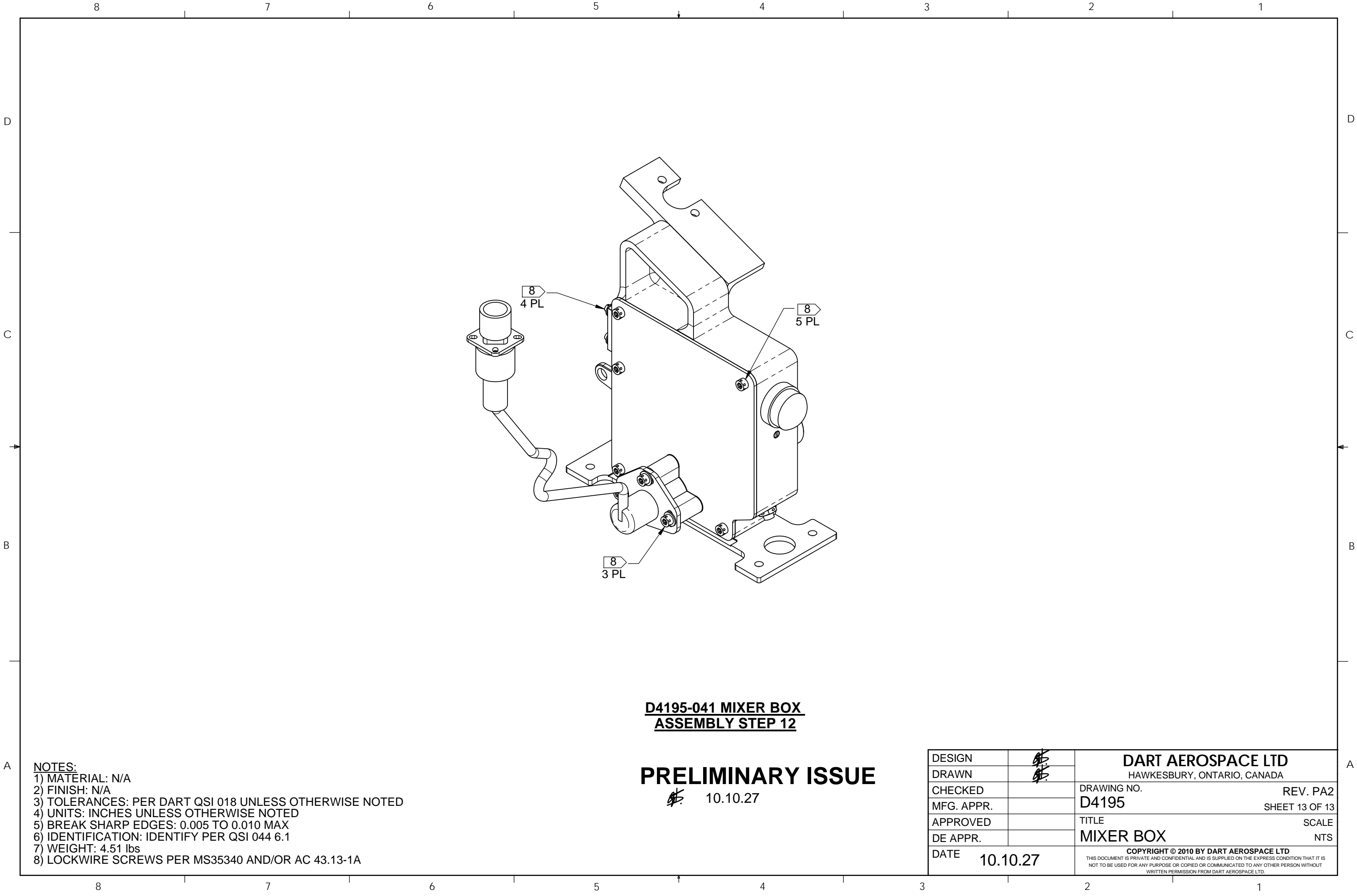
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 4.51 lbs

D4195-041 MIXER BOX
ASSEMBLY STEP 11

PRELIMINARY ISSUE

[Signature] 10.10.27

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D4195-041 MIXER BOX
ASSEMBLY STEP 12

PRELIMINARY ISSUE

~~DES~~ 10.10.27

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 4.51 lbs
 - 8) LOCKWIRE SCREWS PER MS35340 AND/OR AC 43.13-1A

DESIGN	DES	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DES		
CHECKED		DRAWING NO.	REV. PA2
MFG. APPR.		D4195	SHEET 13 OF 13
APPROVED		TITLE	SCALE
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